



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D2153
Job Sheet 185944



Part No: D2153

Job Qty: 10 ea

Part Name: Door Prop



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/7/18

Job Tracking No:

Due Date: 11/9/18

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG REV B IPP: E 02.07.08 Re-format KJ/RF IPP: Rev F 17.05.26 As per DWG RevB DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
120	Start up Operation	10 Ea	11/9/18	11/9/18	0.00	0.00	Start Up Small Fab-4		
130	Small Fab	10 pcs	11/9/18	11/9/18	0.00	0.43	Small Fab-1		
140	QC	10 pcs	11/9/18	11/9/18	0.00	0.00	QC5		
150	Packaging	10 pcs	11/9/18	11/9/18	0.00	0.00	Packaging3-1		
160	QC21-SA	10 Ea	11/9/18	11/9/18	0.00	0.00	QC21		

Part Op 130 - 1- Assemble as per Dwg D2153 2- Remove Spring Lift name and address with Acetone, leave only warning: "DO NOT OPEN HIGH PRESSURE"

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D3015-3	Locknut	20 Ea (2 ea)	120-Start up Operation	
NAS1149D0563J	Washer	20 Ea (2 ea)	120-Start up Operation	
D5479-1	Door Prop	10 Ea (1 ea)	120-Start up Operation	
SL69-BS	Ball Stud	20 pcs (2 ea)	120-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
120-Start up Operation	D3015-3	20	214	0
	D5479-1	10	17	0
	NAS1149D0563J	20	1,440	0
	SL69-BS	20	104	0



1270 ABERDEEN STREET
HAWKESBURY, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S125579



Part: D2153
Job No: 185944
Serial No/Batch: S125579

Revision:
Inspector:
Exp Date:
Instructions: Various STC's

Date: 11/07/18

ions

ot be found.

Plex 11/7/18 10:36 AM dart.lacelle.linda

